

Quality Assurance System (QAS)					
Specification of Facial Grade Tissue Paper					
S.No.	Particulars	UOM	Facial-12.5 gsm	Facial-13.5 gsm	
1	Actual GSM	g/m <sup>2</sup>	± 2.5%	± 2.5%	
2	Bulk, ( min)	cc/gm	5.0±0.10	5.0±0.10	
3	Brightness , (min.)	%ISO	88.0±1.0	88.0±1.0	
4	Breaking length	MD	meter	800±50	800±50
		CD		450±50	500±50
5	Wet strength 10 ply	MD	gmf /15 mm	400±50	400±50
		CD		250±25	250±25
6	Stretch	MD	%	16.0±2.0	16.0±2.0