

Quality Assurance System(QAS)								
Specification of C- Fold Tissue Paper								
S.No.	Parameters	UOM	C Fold 28 gsm	C Fold 30 & 32 gsm	C Fold 35 gsm	C Fold 38 gsm	C Fold 40 gsm	
1	Actual GSM-Avg	g / m ²	± 2.5%	± 2.5%	± 2.5%	± 2.5%	± 2.5%	
2	Bulk	cc / gm	3.50±0.10	3.30±0.10	3.30±0.10	3.30±0.10	3.30±0.10	
3	Brightness	%ISO	88.0±1.0	88.0±1.0	88.0±1.0	88.0±1.0	88.0±1.0	
4	Breaking Length	MD	gmf/	1800±100	1800±100	1900±100	2000±100	2100±100
		CD	15mm	1150±100	1200±100	1300±100	1400±100	1500±100
5	Wet strength 10 ply	MD	gmf/	1500±50	1700±50	1900±50	1950±50	2000±50
		CD	15mm	950±50	1000±50	1100±50	1200±50	1250±50
6	Stretch	MD	%	32.0±3.0	35.0±3.0	35.0±3.0	38.0±3.0	38.0±3.0

Quality Assurance System (QAS)								
Specification of MN Fold Tissue Paper								
S. No.	Particulars	UOM	MN Fold 32 gsm	MN Fold 35 gsm	MN Fold 38 gsm	MN Fold 40 gsm	MN Fold 42 gsm	
1	Actual GSM	g/m ²	± 2.5%	± 2.5%	± 2.5%	± 2.5%	± 2.5%	
2	Bulk, (min)	cc/gm	3.30±0.10	3.30±0.10	3.30±0.10	3.30±0.10	3.30±0.10	
3	Brightness , (min.)	%ISO	88.0±1.0	88.0±1.0	88.0±1.0	88.0±1.0	88.0±1.0	
4	Breaking length	MD	meter	2000±100	2200±100	2300±100	2350±100	2400±100
		CD		1500±50	1600±50	1650±50	1700±50	1750±50
5	Wet strength 10 ply	MD	gmf / 15 mm	1750±100	1900±100	1950±100	2000±100	2100±100
		CD		1000±50	1100±50	1250±50	1300±50	1400±50
6	Stretch	MD	%	32.0±3.0	35.0±3.0	35.0±3.0	38.0±3.0	38.0±3.0