

| Quality Specifications | | | KRAFT TOP LINER | | | | | |
|------------------------|------------------|-----------|-----------------|-------------|-------------|-------------|-------------|-------------|
| GSM/BF | | | 170 | 180 | 200 | 220 | 250 | 270 |
| Physical property | Unit | TOLERANCE | | | | | | |
| Grammage | g/m ² | 5.0% +/- | 170 | 180 | 200 | 220 | 250 | 270 |
| Burst Factor | | 5.0% +/- | 40.0 | 40.0 | 40.0 | 40.0 | 40.0 | 40.0 |
| Caliper | mm | | 0.265 | 0.280 | 0.305 | 0.330 | 0.380 | 0.420 |
| Bulk | cc/gm | | 1.55 | 1.55 | 1.52 | 1.52 | 1.54 | 1.55 |
| RCT in CD | Kn/M | 5.0% +/- | 2.30 | 2.50 | 2.90 | 3.10 | 3.60 | 4.00 |
| SCT (CD) | Kn/M | | 3.40 | 3.80 | 4 | 4.1 | 4.6 | 4.8 |
| COBB (Top/ Bottom) | g/m ² | | 35-40 | 35-40 | 35-40 | 35-40 | 35-40 | 35-40 |
| Moisture | % | | 7.5-8.0 | 7.5-8.0 | 7.5 - 8.0 | 7.5 - 8.0 | 7.5 - 8.0 | 7.5 - 8.0 |
| Smoothness (Bendtsen) | ml/min | | 1400 - 1500 | 1500 - 1800 | 1500 - 1800 | 1800 - 1900 | 1800 - 2000 | 1800 - 2000 |

Note:-

Tolerance limit is +/-5%

All the above specifications are on L& W RCT tester, under standard laboratory conditions of Temperature 23+/-1C and Relative Humidity 50%+/-5% as per TAPPI standard T402