

Quality Assurance System (QAS)				
Specification of Napkin Grade Tissue Paper				
S.No.	Particulars	UOM	NG 15&16 - gsm	NG 17-19 gsm
1	Actual GSM	g/m ²	± 2.5%	± 2.5%
2	Bulk, (min)	cc/gm	4.50±0.10	4.50±0.10
3	Brightness , (min.)	%ISO	88.0±1.0	88.0±1.0
4	Breaking length	MD	900±50	1000±50
		CD	500±50	600±50
5	Wet strength 10 ply	MD	400±25	525±25
		CD	250±25	350±25
6	Stretch	MD	%	20.0±2.0