

Quality Assurance System (QAS)				
Specification of Toilet Grade Tissue Paper				
S.No.	Particulars	UOM	Toilet-15&16 gsm	Toilet-17&18 gsm
1	Actual GSM	g/m ²	± 2.5%	± 2.5%
2	Bulk, (min)	cc/gm	4.80±0.10	4.80±0.10
3	Brightness , (min.)	%ISO	88.0±1.0	88.0±1.0
4	Breaking length	MD	800±50	900±50
		CD	500±50	550±50
5	Stretch	MD	%	19.0±2.0
6	pH			
7	Disintegration time	sec	8-10	8-10